

MACHINE & CONTROL OPTIONS	
MACHINE OPTIONS	PRICE
16 Tool ATC Drum Type	STD
Delete 16 Tool ATC Drum Type (Non Tool Change Machine)	<2,000>
24 Tool ATC Swing Arm MACHINE Type	6,225
8,000 RPM Spindle	3,750
10,000 RPM Spindle	6,800
12,000 RPM Spindle with Chiller	10,025
15 HP Spindle Motor to Replace 10 HP Motor	4,265
Quill Head / Programmable spindle Speeds with Back Gear and 7.5 HP Inverter (not available with ATC)	1,875
Through Spindle Coolant (Full Enclosure Required)	7,400
Full Sheet metal Enclosure	4,850
Screw Type Chip Conveyor w/o Full Enclosure	2,165
Screw Type Chip Conveyor with Full Enclosure	4,300
Electronic Handwheel On Cord - Mounted On Side Of Control	860
High Pressure Pump For Chip Flush	875
Touch Trigger Probe For Probing & Digitizing	P.O.R.
Table Top Probe For Automatic Tool Length Compensation	P.O.R.
Machine prepped for 4th axis (servo amplifier and motor not included)	3,225
Rigid Tapping (1000 RPM Max.)	995
CONTROL OPTIONS	
Buffered Input -Permits Smooth Execution of Large Programs Without Data Starvation	1,145
Conversational Programming Graphics	Std
Calc-Assist Package	Std
High Speed Machining	1,995
Part Program Expansion To 448K	495
Part Program Expansion To 896K RAM	995
RS-422 Serial Port In Place of RS-232 Port	515
Customer Prepared Cycles (User Macros)	715
Probing - / Includes Servo Transducer Card (4204303)	1,490